Stroke length

| Bore size (mm) | Standard stroke length (mm) | Max. stroke length (mm) | Min. stroke length (mm) |
| :---: | :---: | :---: | :---: |
| $\phi 20$ | $25,50,75$ |  |  |
| $\phi 25$ | 100,125 | 200 | 5 |
| $\phi 32$ | 150,200 |  |  |
| $\phi 40$ |  |  |  |

Note 1: Custom stroke length is available per 1 mm increment.
Switch quantity and min. stroke length (mm)

- Switch installation method: Rail method
Bore size: $\phi 20, \phi 25, \phi 32, \phi 40$
JIS symbol



## Specifications

| Descriptions | SCM-X |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Bore size mm | $\phi 20$ | ¢ 25 | ¢ 32 | ¢ 40 |
| Actuation | Single acting/extend type |  |  |  |
| Working fluid | Compressed air |  |  |  |
| Max. working pressure MPa | 1.0 |  |  |  |
| Min. working pressure MPa | 0.2 |  |  |  |
| Withstanding pressure MPa | 1.6 |  |  |  |
| Ambient temperature ${ }^{\circ} \mathrm{C}$ | -10 to 60 (no freezing) |  |  |  |
| Port size | Rc1/8 |  |  |  |
| Stroke tolerance mm | $\begin{gathered} +2.0 \\ 0 \end{gathered}$ |  |  |  |
| Working piston speed mm/s | 500 to 1000 (use within the allowable energy absorption.) |  |  |  |
| Cushion | Rubber cushion |  |  |  |
| Lubrication | Not required (when lubricating, use turbine oil ISO VG32.) |  |  |  |
| Allowable energy absorption J | 0.1 | 0.2 | 0.5 | 0.9 |

Note: Do not leave a single acting cylinder at pressurized state. When release a pressure, piston rod may not return by spring force after leaving under elevated pressure.

| Switch quantity | 1 | 2 | 3 |  | 4 |  | 5 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Bore size $(\mathrm{mm})$ | Proximity | Reed | Proximity | Reed | Proximity | Reed | Proximity | Reed |
| $\phi 20$ | 10 | 25 | 40 | Proximity | Reed |  |  |  |
| $\phi 25$ | 10 | 25 | 40 | 50 | 55 | 75 | 85 |  |
| $\phi 32$ | 10 | 25 | 40 | 50 | 55 | 75 | 85 |  |
| $\phi 40$ | 10 | 25 | 40 | 50 | 55 | 75 | 85 |  |

- Switch installation method: Band method

| Switch quantity <br> Bore size (mm) | 1 |  |  | 2 |  |  | 3 |  |  | 4 |  |  | 5 |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Proximity |  | Reed | Proximity |  | Reed | Proximity |  | Reed | Proximity |  | Reed | Proximity |  | Reed |
|  | T2, T3 | $\mathrm{T}^{*} \mathrm{Y}^{*}$ |  | T2, T3 | $\mathrm{T}^{*} \mathrm{Y}^{*}$ |  | T2, T3 | $\mathrm{T}^{*} \mathrm{Y}^{*}$ |  | T2, T3 | $\mathrm{T}^{*} \mathrm{Y}^{*}$ |  | T2, T3 | $\mathrm{T}^{*} \mathrm{Y}^{*}$ |  |
| ¢ 20 | 10 |  |  | 25 | 35 | 25 | 50 | 55 | 50 | 75 | 80 | 70 | 95 | 100 | 95 |
| $\phi 25$ | 10 |  |  | 25 | 35 | 25 | 50 | 55 | 50 | 75 | 80 | 70 | 95 | 100 | 95 |
| ¢ 32 | 10 |  |  | 25 | 35 | 25 | 50 | 55 | 50 | 75 | 80 | 70 | 95 | 100 | 95 |
| ¢ 40 | 10 |  |  | 25 | 35 | 25 | 50 | 55 | 50 | 75 | 80 | 70 | 95 | 100 | 95 |



## SCM-X Series

Round shaped medium bore size cylinder Single acting extend type

Note 1: Trunion mounting is not available when installing one switch with a stroke of 10 mm or more, less than 25 mm , since the switch rail mounting position will change. Refer to page 333 for installation position.

## Specifications

Switch specifications

- 1 color/2 color indicator

| Descriptions |  |
| :--- | :--- |
|  |  |
| Prog |  |
| Output method |  |
| Power voltage | 8 |
| Load voltage |  |
| Load current | 1 m <br> Light |
| Leakage current | m |

* The T0/T5 switch can be used with 220 VAC Contact CKD for working conditions.

With preventive maintenance output

| Descriptions |  | Proximity 3-wire | Proximity 4-wire | Proximity 3-wire | Proximity 4-wire |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | T2YFH/V | T3YFH/V | T2YMH/V | T3YMH/V |
| Applications |  | Programmable controller dedicated | Programmable controller, relay | Programmable controller dedicated | Programmable controller, relay |
| Output method |  | NPN output |  |  |  |
| - | Installation position adiustment | Red/Green LED (ON lighting) |  |  |  |
|  | Preventive maintenance output | - |  | Yellow LED (ON lighting) |  |
|  | Power voltage | - | 10 to 28 VDC | - | 10 to 28 VDC |
|  | Load voltage | 10 to 30 VDC | 30 VDC or less | 10 to 30 VDC | 30 VDC or less |
|  | Load current | 5 to 20 mA | 50 mA or less | 5 to 20 mA | 50 mA or less |
|  | Leakage current | 1 mA or less | $10 \mu \mathrm{~A}$ or less | 1.2 mA or less | $10 \mu \mathrm{~A}$ or less |
|  | Load voltage | 30 VDC or less |  |  |  |
|  | Load current | 20 mA or less | 50 mA or less | 5 to 20 mA or less | 50 mA or less |
|  | Leakage current | $10 \mu \mathrm{~A}$ or less |  |  |  |

Note 1: Refer to Ending 1 for other switch specifications.
Note 2: Max. load current above: 20 mA at $25^{\circ} \mathrm{C}$. The current will be lower than 20 mA if ambient temperature around switch is higher than $25^{\circ} \mathrm{C}$ ( 5 to 10 mA at $60^{\circ} \mathrm{C}$ )

| Spring load | Stroke length 0 mm | Full stroke length during operation |
| :---: | :---: | :---: |
| Bore size $(\mathrm{mm})$ | 11.8 | 38 |
| $\phi 20$ | 12.5 | 40.2 |
| $\phi 25$ | 24.3 | 54.9 |
| $\phi 32$ | 28.4 | 100 |
| $\phi 40$ | Unit: N) |  |


| Cylinder weight (stroke length: 5 to 50) |  |  |  |  |  | (Unit: kg) |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Descaipions/mounting style | Product weight when stroke length $(\mathrm{S})=0 \mathrm{~mm}$ |  |  |  |  | Switch weight | Additional weight per $S=10 \mathrm{~mm}$ | Additional weight per $S=10 \mathrm{~mm}$ (with rail) | Band weight per 1 switch |
| Port size | Basic type | Axial foot type | Flange type | Clevis type | Trunnion type | Grommet |  |  |  |
| $\phi 20$ | 0.15 | 0.26 | 0.18 | 0.20 | 0.16 | 0.018 | 0.010 | 0.012 | 0.007 |
| ¢ 25 | 0.24 | 0.37 | 0.28 | 0.32 | 0.26 | 0.018 | 0.014 | 0.016 | 0.007 |
| ¢ 32 | 0.36 | 0.52 | 0.42 | 0.51 | 0.39 | 0.018 | 0.018 | 0.020 | 0.007 |
| ¢ 40 | 0.59 | 0.81 | 0.67 | 0.82 | 0.64 | 0.018 | 0.030 | 0.032 | 0.007 |

Cylinder weight (stroke length: 51 to 100)

| Descripitions/mounting style | Product weight when stroke length $(S)=0 \mathrm{~mm}$ |  |  |  |  | Switch weight |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Port size | Basic type | Axial foot type | Flange type | Clevis type | Trunnion type | Grommet |
| $\phi 20$ | 0.19 | 0.30 | 0.22 | 0.24 | 0.20 | 0.018 |
| ¢ 25 | 0.32 | 0.45 | 0.36 | 0.40 | 0.34 | 0.018 |
| $\phi 32$ | 0.46 | 0.62 | 0.52 | 0.61 | 0.49 | 0.018 |
| $\phi 40$ | 0.76 | 0.98 | 0.84 | 0.99 | 0.81 | 0.018 |


| (Unit: kg ) |  |  |
| :---: | :---: | :---: |
| Additional weight per $S=10 \mathrm{~mm}$ | Additional weight per $S=10 \mathrm{~mm}$ (with rail) | Band weight per 1 switch |
| 0.010 | 0.012 | 0.007 |
| 0.014 | 0.016 | 0.007 |
| 0.018 | 0.020 | 0.007 |
| 0.030 | 0.032 | 0.007 |

Cylinder weight (stroke length: 101 to 150)

| Descripitions/mounting style | Product weight when stroke length (S) = 0 mm |  |  |  |  | Switch weight | Additional weight per $\mathrm{S}=10 \mathrm{~mm}$ | $\begin{gathered} \text { Additional weight } \\ \text { per } S=10 \mathrm{~mm} \\ \text { (with rail) } \end{gathered}$ | Band weight per 1 switch |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Port size | Basic type | Axial foot type | Flange type | Clevis type | Trunnion type | Grommet |  |  |  |
| $\phi 20$ | 0.24 | 0.35 | 0.27 | 0.29 | 0.25 | 0.018 | 0.010 | 0.012 | 0.007 |
| ¢ 25 | 0.39 | 0.52 | 0.43 | 0.47 | 0.41 | 0.018 | 0.014 | 0.016 | 0.007 |
| $\phi 32$ | 0.55 | 0.71 | 0.61 | 0.70 | 0.58 | 0.018 | 0.018 | 0.020 | 0.007 |
| $\phi 40$ | 0.94 | 1.16 | 1.02 | 1.17 | 0.99 | 0.018 | 0.030 | 0.032 | 0.007 |

Cylinder weight (stroke length: 151 to 200)

| Descriptions/mounting style | Product weight when stroke length (S) = 0 mm |  |  |  |  | Switch weight | Additional weight per $S=10 \mathrm{~mm}$ | Additional weight per $\mathrm{S}=10 \mathrm{~mm}$ (with rail) | Band weight per 1 switch |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Port size | Basic type | Axial foot type | Flange type | Clevis type | Trunnion type | Grommet |  |  |  |
| $\phi 20$ | 0.29 | 0.40 | 0.32 | 0.34 | 0.30 | 0.018 | 0.010 | 0.012 | 0.007 |
| $\phi 25$ | 0.46 | 0.59 | 0.50 | 0.54 | 0.48 | 0.018 | 0.014 | 0.016 | 0.007 |
| ¢ 32 | 0.65 | 0.81 | 0.71 | 0.80 | 0.68 | 0.018 | 0.018 | 0.020 | 0.007 |
| ¢ 40 | 1.11 | 1.33 | 1.19 | 1.34 | 1.16 | 0.018 | 0.030 | 0.032 | 0.007 |
| (E.g.) Product weight of SCM-X-LB-40D-100-T2H-D |  |  |  |  |  |  |  |  |  |

SCP*2
CMK2
CMA2
SCM
SCA2
SCS
CKV2
SSD
CAT

| MDC2 |
| :--- |
| MVC |

SMD2
MSD*
FC*
STK
ULK*
JSKM2
JSG
JSC3
USC
JSB3
LMB
STS/L
LCS
LCG
LCM
LCT
LCY
STR2
UCA2
HCM
HCA
SRL2
SRG
SRM
SRT
MRL2

UCAC
MFC
SHC
GLC
Ending

## SCM-X series

How to order
Without switch

| Symbol | Descriptions |
| :---: | :--- |
| A Mounting style |  |
| $\mathbf{0 0}$ | Basic type |
| LB | Axial foot type |
| FA | Rod end flange type |
| FB | Head end flange type |
| CA | Eye bracket type |
| TA | Rod end trunnion type |
| TB | Head end trunnion type |


| B Bore size (mm) |  |
| :--- | :--- |
| 20 | $\phi 20$ |
| 25 | $\phi 25$ |
| 32 | $\phi 32$ |
| 40 | $\phi 40$ |


| C Port thread type |  |
| :---: | :--- |
| Blank | Rc thread |
| N | NPT thread (custom order) |
| G | G thread (custom order) |

## © Cushion

D $\quad$ Both sides rubber cushioned

| E Stroke length (mm) |  |  |
| :---: | :---: | :---: |
| Bore size | Stroke length Note 2 | Custom stroke length |
| $\phi 20$ to $\phi 40$ | $\mathbf{5}$ to $\mathbf{2 0 0}$ | Per $\mathbf{1 ~ m m}$ |

## $\oplus$ Switch model no.

| Axial lead wire | Radial lead wire | $\begin{array}{\|l\|} \hline \text { 휻 } \\ \text { 万 } \\ \hline \end{array}$ | Indicator | Lead wire |
| :---: | :---: | :---: | :---: | :---: |
| TOH* | TOV* | $\begin{aligned} & \text { ס্ه } \\ & \underset{\sim}{2} \end{aligned}$ | 1 color indicator type | 2-wire |
| T5H* | T5V* |  | without light |  |
| T8H* | T8V* |  | 1 color indicator type |  |
| T1H* | T1V* |  | $\begin{aligned} & 1 \text { color } \\ & \text { indicator type } \end{aligned}$ | 2-wire |
| T2H* | T2V* |  |  |  |
| T3H* | T3V* |  |  | 3-wire |
| T3PH* | T3PV* |  | 1 color indicator type (custom order) |  |
| T2YH* | T2YV* |  | 2 color | 2-wire |
| T3YH* | T3YV* |  | indicator type | 3-wire |
| T2YFH* | T2YFV* |  | 2 color indicator type (W/o light for preventive maintenance output) | 3-wire |
| T3YFH* | T3YFV* |  |  | 4-wire |
| T2YMH* | T2YMV* |  | 2 color indicator type (W) light for preventive maintenance output (1 color)) | 3-wire |
| T3YMH* | T3YMV* |  |  | 4-wire |
| T2YD* | - |  | Strong magnetic field proof switch | 2-wire |
| T2YDT* | - |  |  | 2-wire |
| T2JH* | T2JV* |  | Off-delay type | 2-wire |

Note 1: The mounting bracket is shipped with the product.
Note 2: Refer to page 244 for switch quantity and min. stroke length.
Note 3: Switches other than switch model no. "F" are available. (Custom order)
Refer to Ending 1 for details.
Note 4: The instantaneous maximum temperature is that at which sparks, swarf, etc., temporarily contact bellows.
Note 5: Refer to Ending 89 about custom specifications of rod end form.
Note 6: When the switch mounting type " $Z$ " is selected, the switch rail enclosed shipment "Q" cannot be selected.
Note 7: "I" and " Y " can not be selected at the same time.
<Example of model number>
SCM-X-LB-40D-100-TOH-D-JI
Model: Round shaped cylinder single acting extend type

| A Mounting style | $:$ Axial foot type |
| :--- | :--- |
| B Bore size | $: \phi 40 \mathrm{~mm}$ |
| (C) Port thread type | $:$ Rc thread |
| (D) Cushion | $:$ Both sides rubber cushioned |
| (E) Stroke length | $: 100$ mm |
| (F Switch model no. | $:$ Proximity TOH switch, lead wire 1 m |
| (G) Switch quantity | $: 2$ |
| (H) Switch installation method : Rail method |  |
| (1) Option | : Bellows material/max. ambient temperature $60{ }^{\circ} \mathrm{C}$ |
| (J) Accessory | : Rod eye |

(J) Accessory

Note 7
: Axial foot type
m
: Both sides rubber cushioned
: 100 mm
: Proximity TOH switch, lead wire 1 m
: 2
: Bellows material/max. ambient temperature $60^{\circ} \mathrm{C}$
: Rod eye
*Lead wire length
Blank 1 m (standard)

| 3 | 3 m (option) |
| :--- | :--- |
| $\mathbf{5}$ | 5 m (option) |

© Switch quantity

| G $\mathbf{S w i t c h}$ quantity |  |
| :---: | :--- |
| $\mathbf{R}$ | One on rod end |
| $\mathbf{H}$ | One on head end |
| $\mathbf{D}$ | Two |
| $\mathbf{T}$ | Three |
| $\mathbf{4}$ | 4 switches (When more than 4 switches, indicate switch quantity.). |

(H) Switch installation method

Blank Rail method
Z $\quad$ Band method


How to order

## How to order switch

(switch installation method: rail method)

- Switch body + mounting rail set


Switch quantity Stroke length (Note 1) (Item G previous page) (Item (E) previous page)

- Only mounting rail


Note 1: When more than 300 mm stroke, indicate "X".
When more than 300 mm stroke, a short rail
( 100 mm switch adjustment distance) is provided per switch.
Note 2: When X is indicated only with the mounting rail,
order the same number of rails as the number of switches being used.
(switch installation method: band method)
Switch body + mounting rail + band
Mounting rail + band


Bore size (Item (B) previous page)
(only switch body)


How to order mounting bracket

| Bore size (mm) |  <br> Mounting bracket | $\phi 25$ | $\phi 32$ | $\phi 40$ |
| :--- | :---: | :---: | :---: | :---: |
| Foot (LB) |  | SCM-LB-25 | SCM-LB-32 | SCM-LB-40 |
| Flange (FA/FB) | SCM-FA-20 | SCM-FA-25 | SCM-FA-32 | SCM-FA-40 |
| Eye (CA) | SCM-CA-20 | SCM-CA-25 | SCM-CA-32 | SCM-CA-40 |
| Trunnion (TA/TB) | SCM-TA-20 | SCM-TA-25 | SCM-TA-32 | SCM-TA-40 |

[^0]Note 2: 2 piece/set is applied for a foot type mounting bracket.

| SCP*2 |
| :---: |
| CMK2 |
| CMA2 |
| SCM |
| SCG |
| SCA2 |
| SCS |
| CKV2 |
| CA/OV2 |
| SSD |
| CAT |
| MDC2 |
| MVC |
| SMD2 |
| MSD* |
| FC* |
| STK |
| ULK* |
| JSK/M2 |
| JSG |
| JSC3 |
| USSD |
| USC |
| JSB3 |
| LMB |
| STG |
| STS/L |
| LCS |
| LCG |
| LCM |
| LCT |
| LCY |
| STR2 |
| UCA2 |
| HCM |
| HCA |
| SRL2 |
| SRG |
| SRM |
| SRT |
| MRL2 |
| MRG2 |
| SM-25 |
| CAC3 |
| UCAC |
| RCC2 |
| MFC |
| SHC |
| GLC |
| Ending |
|  |


[^0]:    Note 1: Mounting bolts are attached to each mounting bracket.

